



## SAFETY DATA SHEET (SDS)

### 1 - IDENTIFICATION

---

#### TOWERKLENE SAF-T-24

**Chemical family:** Neutral Cleaner

**Recommended use:** Cleaner

#### Tower Metalworking Fluids

4300 South Tripp Ave.

Chicago, IL 60632

**Information telephone #:** (773) 927-6161 (7:30 AM to 4 PM, CST, Monday to Friday)

**24 Hr. emergency telephone #:** CHEMTREC: (800) 424-9300

---

### 2 - HAZARDS IDENTIFICATION

**OSHA/HCS Status:** This material is classified as non-hazardous under OSHA regulations (29 CFR 1910.1200) (Hazcom 2012)

**Classification of chemical/mixture:** Not Classified

**Signal word:** None required.

**Hazard Pictogram:** None required.

**Hazard statement:** None required.

**Precautionary statement:** None required.

---

### 3 - COMPOSITION/ INFORMATION ON INGREDIENTS

Chemical name	CAS #	Concentration
Ingredients classified as non-hazardous under OSHA regulations (29CFR 1900-1200) (Hazcom 2012)		

---

## 4 - FIRST-AID MEASURES

### Description of first aid measures:

Inhalation: Remove to fresh air.

Ingestion: Do not induce vomiting. Give two glasses of water. Get medical attention.

Skin: Remove contaminated clothing and immediately wash affected area(s) with plenty of warm water and mild soap for several minutes. Get medical attention if irritation develops or persists.

Eye: Remove contact lenses if present and easy to do. Flush with water for 15 minutes or until irritation subsides. Hold eyelids open during flushing. Get immediate medical attention.

### Symptoms and effects, both acute and delayed:

Acute: None expected from short-term exposure. Possible mild skin and transient eye irritation for people with preexisting disorders and/or allergic tendencies.

Chronic: Skin irritation from long-term or repeated skin exposure may cause development of dermatitis.

---

## 5 - FIRE-FIGHTING MEASURES

### Extinguishing media:

Suitable: Non-flammable. If water is heated off, use water spray, carbon dioxide, dry-chemical or universal type foam.

Unsuitable: None

**Specific hazards and combustion products:** Products may include and are not limited to oxides of carbon, nitrogen and other toxic gases when water content has evaporated and residue is exposed to combustion.

**Special protective equipment and precautions for fire-fighters:** Use Carbon Dioxide Extinguisher (suitable for class B and C fires) or Multi-Purpose Dry Chemical Extinguisher (suitable for class A, B and C fires).

---

## 6 - ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures:** All persons dealing with the spill should wear appropriate personal protective equipment. Keep others away from spill. Restrict access to area until the spill has been cleaned up.

**Methods and materials for containment and cleaning up:** Contain spill and transfer to suitable containers or soak up in absorbent medium. If spill enters sewer, notify proper authorities.

---

## 7 - HANDLING AND STORAGE

**Precautions for safe handling:** Wear proper personal protective equipment. Avoid contact with skin, eyes and clothing.

**Conditions for safe storage:** Keep containers closed when not in use. Protect from freezing temperatures. Avoid heating above 120°F for prolonged periods of time.

**Incompatible materials:** Strong oxidizing materials.

---

## 8 - EXPOSURE CONTROLS/ PERSONAL PROTECTION

**Exposure limits:** No exposure standards have been established for this material.

**Engineering controls:** None required under normal use conditions.

**Individual protection measures and personal protective equipment:** Splash goggles, chemical resistant gloves. Use impervious apron if skin exposure is likely to be prolonged.

---

## 9 - PHYSICAL AND CHEMICAL PROPERTIES

**Appearance:** Clear Liquid  
**Odor:** Bland  
**Odor threshold:** Data currently unavailable  
**Product pH:** 7.1 - 7.8  
**Freezing point:** 32°F  
**Boiling point:** Approximately 212°F  
**Flash point:** None  
**Evaporation rate:** <1 (BA=1)  
**Flammability:** Non-flammable  
**Upper/lower flammability limits:** Information not available  
**Vapor pressure:** Information not available  
**Vapor density:** >1 (Air = 1)  
**Relative density:** 1.01 (Water = 1)  
**Solubility:** Completely Soluble in water.  
**Partition coefficient (n-octanol/water):** Information not available.  
**Auto-ignition temperature:** Information not available.  
**Decomposition temperature:** Information not available.  
**Viscosity:** Information not available.

---

## 10 - STABILITY AND REACTIVITY

**Chemical stability:** Stable under normal conditions.

**Possibility of hazardous reactions:** Hazardous polymerization does not occur.

**Conditions to avoid:** Strong oxidizing agents.

**Incompatible materials:** Normally unreactive; however, avoid strong bases at high temperatures, strong acids and strong oxidizing agents.

**Hazardous decomposition products:** Material does not decompose at ambient temperatures. Decomposition products may include and are not limited to oxides of carbon, nitrogen and other toxic gases when water content has evaporated and residue is exposed to combustion.

---

## 11 - TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure:

Inhalation: No  
Ingestion: Yes  
Skin: Yes  
Eye: Yes

### Potential symptoms of exposure:

Inhalation: None  
Ingestion: No information available.  
Skin: Possible mild irritation.  
Eye: Direct contact may cause transient irritation

**Toxicological data:** No data available.

**NTP, IARC or OSHA carcinogen:** None of the constituents of this product have been identified as possible or proven carcinogens by NTP, IARC, or OSHA.

---

## 12 - ECOLOGICAL INFORMATION

**Ecotoxicity:** Data not available.

**Persistence and degradability:** Data not available.

**Bioaccumulative potential:** Data not available.

**Mobility in soil:** Data not available.

**Other adverse effects:** None known.

---

### 13 - DISPOSAL CONSIDERATIONS

**Waste disposal method:** Dispose of in accordance with federal, state and local regulations.

---

### 14 - TRANSPORT INFORMATION

**DOT Shipping:** Not regulated by the U.S. Department of Transportation as a hazardous material.  
**DOT Hazard class:** Not Regulated.  
**UN/NA Number:** Not Regulated.

---

### 15 - REGULATORY INFORMATION

**Sara III** (Superfund Amendment and Reauthorization Act of 1986) 40 CFR Part 372 and 40 CFR Part 355

Sections 302, 304 and 40 CFR Part 355 – Extremely Hazardous Substances:

Component	%	RQ (lbs.)	TPQ (lbs.)	CAS#
NONE	–	–	–	–

Sections 311, 312 and 40 CFR Part 355 – Hazard Categories:

<b>ACCUTE(IMMEDIATE HEALTH HAZARD):</b>	NO	<b>FIRE HAZARD:</b>	NO
<b>CHRONIC (DELATED HEALTH HAZARD):</b>	NO	<b>REACTIVE HAZARD:</b>	NO
<b>SUDDEN PRESSURE RELEASE:</b>	NO		

Sections 313 and 40 CFR Part 372 – Toxic Chemicals:

Component	%	CAS#
NONE	–	–

**CERCLA** (Comprehensive Environmental Response, Compensation and Liability Act)

Section 102 and 40 CFR Part 302 – Hazardous Substances:

Component	%	RQ (lbs.)	CAS#
NONE	–	–	–

---

### CLEAN WATER ACT

Under section 311 (b) (4) of this act, contamination of surface waters by petroleum products must be reported immediately to the National Response Center. SECTION 311 (b) (4) DOES NOT APPLY TO TOWERKLENE SAF-T-24

**California Proposition 65:** None of the ingredients are listed.

**TSCA** (Toxic Substances Control Act): All components of this formula are listed in the TSCA inventory.

---

### 16 - OTHER INFORMATION

**Preparation Date:** May 5, 2015

**Revision Date:** June 12, 2017

*The information appearing in this document is based upon data obtained from raw material manufacturers and/or recognized technical sources. While this information is believed to be correct, TOWER METALWORKING FLUIDS makes no representations as to its accuracy or sufficiency, usage, or the hazards connected with the use of this material. Since this product may be applied under conditions unfamiliar to us or beyond our control, we claim no responsibility for the results of its use, and users are responsible for the verification of this information under their own operation conditions to determine whether the product is suitable for their particular purposes, and these users assume all risks of their use, handling, and disposal of the product. This information relates only to the product designated above and does not relate to its use in combination with any other material in any other process.*