



TOWER 6211-CF

TOWER 6211-CF is a unique chlorine and sulfur-free lubricant designed for use in a variety of metal forming operations. **TOWER 6211-CF** provides exceptional wetting, flushing, and extreme pressure characteristics. It is effective on metal forming processes that include high speed stamping, blanking, perforating, drawing, and forming. **TOWER 6211-CF** provides a high strength lubricating film on metal surfaces giving added protection to tooling and piece parts.

USAGE

TOWER 6211-CF should be used as supplied from the drum. It can be applied in minimal amounts by airless spray, drip, and roller systems. **TOWER 6211-CF** can be used on ferrous metals, stainless steel, aluminum, zinc coated metals, and copper alloys. It is safe for use with carbide tooling. **TOWER 6211-CF** can be removed by aqueous or solvent cleaners.

PHYSICAL CHARACTERISTICS

Density	0.85 g/ml 7.13 lbs/gal
Appearance	Yellow Liquid
Odor	Mild Petroleum
Viscosity	45 SUS @ 100°F

BENEFITS

- **Contains No Hazardous Ingredients**
- **Provides Excellent In-Process Rust Protection**
- **Cleans Easily in Aqueous Cleaners**
- **Excellent for High Speed Stamping**
- **Exhibits Excellent Surface Wetting & Anti-Galling Characteristics**
- **Offers Low Odor Characteristics at High Temperatures**
- **Receives Excellent Operator Acceptance**

TECHNICAL SUPPORT

This is a Proprietary product. TOWER wants to assist you in evaluation and selection of suitable products. We urge you to take advantage of this service. This information sheet and TOWER's assistance, however, are not a substitute for your own testing and evaluation.